

## Service description

Product: VM 420	Service description No: 4120-S020	Ver: 1
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### Symptom

The saw bar does not return after performed cutting, and the saw motor stops as normal.

- Valid for serial number from and including 09001

### Cause

1. The non return valve regulating the speed of saw movement does not function
2. The plunger for this valve is not functioning.

### Solution

1. disassemble the valve for speed regulation of saw movement and remove eventual contaminants. You do not need to disassemble the housing (watch picture).



2. Watch [4120-S005](#) (contaminants in valve for saw feed.)